

PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

Industrial Scale Company, Inc.

7424 Wallisville Road, Houston, TX 77020

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Mass, Force & Weighing, Dimensional and Mechanical Calibration (As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Uney Susses

Tracy Szerszen President

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084

Initial Accreditation Date:	Issue Date:	Expiration Date:
December 6, 2018	April 04, 2023	April 04, 2025
Accreditation 1	No.: Cer	tificate No.:
78692	L	23-283

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: <u>www.pjlabs.com</u>



Certificate of Accreditation: Supplement

Industrial Scale Company, Inc. 7424 Wallisville Road, Houston, TX 77020

7424 Wallisville Road, Houston, TX 77020 Contact Name: Marlon Guillen Phone: 713-672-1846

Accreditation is granted to the facility to perform the following calibrations:

Dimensional

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Caliper ^F	Up to 24 in	$(120 + 22L) \mu in$	MicTrack/Gage Blocks
Micrometer ^F	Up to 24 in	(29 + 22L) µin	SOP-131 SOP-133
Indicator ^F	Up to 2 in	(114 µin + 22L) µin	SOP-135 SOP-132

Mass, Force, and Weighing Devices

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Balances/Scales FO	1 mg to 1 000 mg	$(1.1 \text{ x } 10^{-5} + 6 \text{ x } 10^{-5} \text{Wt}) \text{ g}$	Class F Weights
Bench/Counting Scales FO	1 lb to 500 lb	$(3 \times 10^{-6} + 9 \times 10^{-6} \text{Wt}) \text{ lb}$	HB44
Floor/ Platform Scales ^O	Up to 10 000 lb	$(2.1 + 2.92 \text{ x } 10^{-5} \text{Wt}) \text{ lb}$	- SOP-136 Rev. 1
Truck Scales ^O	Up to 120 000 lb	$(24 + 2.9 \text{ x} 10^{-5} \text{Wt}) \text{ lb}$	
Force - Compression/Tension ^F	Up to 10 000 lbf	(2.9 + 3 x 10 ⁻⁶ Wt) lb	Dynamometer Dillion Force Stand SOP-130 Rev. 1
	2 000 to 120 000 lbf	0.22 % of Reading	Load Cell Dillion Force Stand SOP-130 Rev. 1

Mechanical

Mechanical			
MEASURED INSTRUMENT,	RANGE OR NOMINAL	CALIBRATION AND	CALIBRATION
QUANTITY OR GAUGE	DEVICE SIZE AS	MEASUREMENT	EQUIPMENT
	APPROPRIATE	CAPABILITY EXPRESSED	AND REFERENCE
		AS AN UNCERTAINTY (±)	STANDARDS USED
Torque Wrench ^F	Up to 50 lbf [•] in	$0.08 \text{ lbf} \cdot \text{in} + 0.3 \%$ of Reading	Torque Transducer(s) ASTM E 2428-08
	50 lbf in to 400 lbf in	0.068 lbf [•] in + 0.3 % of Reading	
	400 lbf in to 1 000 lbf in	1.7 in lb +0.3 % of Reading	
	Up to 250 lbf ft	0.42 lbf ft + 0.3 % of Reading	
	Up to 600 lbf [·] ft	1 lbf [·] ft + 0.3 % of Reading	
Pressure Gauges ^F	Up to 15 000 psi	0.070 psi + 0.6 % of Reading	Pressure Transducer
	15 000 psi to 20 000 psi	160 psi + 0.01% of Reading	B40-100-2013
Pressure Gauges ^F		1 0	Pressure Transduce B40-100-2013



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Accreditation is granted to the facility to perform the following calibrations:

- 1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
- 2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
- 3. The presence of a superscript F means that the laboratory performs calibration of the indicated parameter at its fixed location. Example: Outside Micrometer^F would mean that the laboratory performs this calibration at its fixed location.
- 4. The presence of a superscript O means that the laboratory performs calibration of the indicated parameter onsite at customer locations. Example: Outside Micrometer^O would mean that the laboratory performs this calibration onsite at the customer's location.
- 5. The presence of a superscript FO means that the laboratory performs calibration of the indicated parameter both at its fixed location and onsite at customer locations. Example: Outside Micrometer^{FO} would mean that the laboratory performs this calibration at its fixed location and onsite at customer locations.
- 6. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.
- 7. The term Wt represents weight in pounds or grams (including SI multiple and submultiple units) appropriate to the uncertainty statement.